

M.W.A WELDING (THAILAND) CO.,LTD. บริษัท เอ็ม.ดับบลิว.เอ. เวลดิ้ง (ประเทศไทย) จำกัด

alkitronic

The Electrics

Alkitronic EF-S

pure power

Applications

- alkitronic® EF-S electrical torque multipliers for torques of 430 to 42,000 Nm (315 to 30,980 ft.lbs).
- Consistent torque accuracy on all international power supplies.
- **Precise shut-off torque** also operates with voltage-controlled port able generators.
- Models alkitronic® EF-A in angled design with high operating comfort in confined spaces for torques of 500 to 9,800 Nm (370 to 7,230 ft.lbs).

Advantages

- Low running costs due to maintenance-free, low-wear, brushless synchronous motor with excellent efficiency.
- High motor speed: Up to three times faster than conventional electrical torque multipliers.
- **Permanent higher joint quality** compared to ratchet torque tools by continuous rotation of the square drive.
- Menu-guided intuitive operation, with control and warning signals.
- OLED-Display anti-glare and high contrast for perfect reading under all weather conditions.
- Comfortable working due to the 360° rotatable motor unit; in addition, hardly any reaction forces are transmitted to the user.

alkitronic[®] specials

- Quality bolting with torque/angle method.
- Innovative motor protection with automatic shutdown to ensure bolting quality.
- Intelligent processor-controlled shut-off electronics for constant exact reproduction of the preselected torque.
- Repeat shut-off accuracy ± 2% for the same bolting application.
- Exceptionally robust motor housing (aluminum alloy).
- For safe, comfortable tool guidance, model-specific operating and holding handles are included in the scope of delivery. These can be mounted as required at several fastening points provided.

Bolting programs

For user-specific applications, modular software packages can be optionally purchased.

| | Torque controlled bolting (standard) Torque/angle procedure for high-quality bolting connections |
|-------------------|---|
| Premium: | Torque/angle procedure with adjustable min./max. torque limitation |
| Software suite 3: | Bolting with preset rotations and torque limit |
| Software suite 5: | Bluetooth transmission via alkitronic® APP. |
| | Documentation of the bolted joints (target-actual status, recording |
| | for each joint) |
| | |

Software suite 1 is pre-installed in the basic equipment. The setting steps of the torque values are in increments of 10 Nm or 10 ft.lbs.



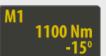
Specifications

All alkitronic[®] electric torque multipliers have CEcertification. Universal AC input 100 V - 253 V, frequency 45 Hz - 66 Hz, power max. 1400 W. Protection category I.

Display views

Software suite 1 (mode 1) and software suite 2 (mode 2)

Mode 1 / M1(Standard) Mode 2 / M2 (Option)



Bolting via torque. Automatic release according to pre-set angle degrees. _____



Torque/angle procedure for high-quality bolting connections. Display example of pre-torque, angle and release angle.

During the bolting process, the current torque value is shown in the display. Reaching the set value is indicated by an "OK". If the selected value cannot be achieved, the bolting operation is evaluated as "nOK".



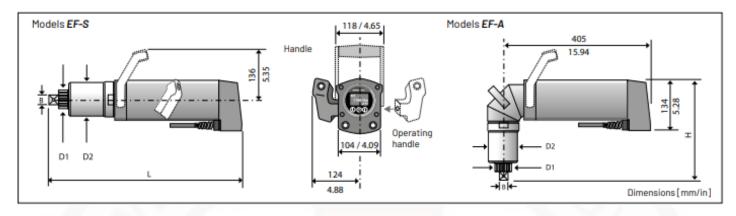
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The Electrics

electric torque multipliers

Alkitronic EF-S

Technival Data



Models EF-S

| Туре | | | EF-S 250 | EF-S 300 | EF-S 400 | EF-S 600 | EF-S 800 | EF-S 1000 | EF-S 2000 | EF-S 4000 | |
|---|----------------|-----------|------------|-------------|------------|------------|------------|------------|------------------|------------------|--|
| Torque range (approx.)* | 1 | Nm | 430-2700 | 500-3100 | 500-4250 | 1150-6200 | 2000-7800 | 2050-9800 | 3500-20600 | 6200-42000 | |
| | | ft.lbs | 315-1990 | 370-2285 | 370-3135 | 850-4575 | 1475-5755 | 1510-7230 | 2580-15195 | 4575-30980 | |
| Square drive | В | | 1" | 11/2" | 11/2" | 11/2" | 11/2" | 11/2" | 2 1/2" | 21/2" | |
| Diameter (approx.) | D, | mm / in | 54 / 2.13 | 72 / 2.83 | 72 / 2.83 | 72 / 2.83 | 72 / 2.83 | 91 / 3.58 | SW 120 / A/F 4.7 | SW 120 / A/F 4.7 | |
| Diameter (approx.) | D ₂ | mm / in | 85/3.35 | 98 / 3.86 | 98 / 3.86 | 109 / 4.29 | 133 / 5.24 | 173 / 6.8 | 275 / 10.83 | 275 / 10.83 | |
| Length (approx.) | L | mm / in | 515 / 20.3 | 535 / 21 | 535 / 21 | 550 / 21.6 | 550 / 21.6 | 565 / 22.2 | 760 / 30 | 760 / 30 | |
| Weight without DMA** (approx.) kg / lbs | | 13 / 29 | 14 / 31 | 14.5 / 32 | 16 / 35 | 19.5 / 43 | 27 / 59.5 | 60 / 132 | 62 / 137 | | |
| Idle speed | | rpm | 10 | 8 | 6 | 5 | 4 | 3 | 1 | 0.7 | |
| Models EF-A | | | _ | | | | | | | | |
| Туре | | | EF-A 400 | | EF-A 600 | | EF-A 800 | | EF-A 1000 | | |
| Torque range (approx.)* Nn | | Nm | 500-4250 | | 1150-6200 | | 1060-8000 | | 2050-9800 | | |
| | | ft.lbs | 370-3135 | | 850-4575 | | 78 | 780-5900 | | 1510-7230 | |
| Square drive | В | | 11/2" | | 11/2" | | 11/2" | | 11/2" | | |
| Diameter (approx.) | D, | mm / in | 72 / 2.83 | | 72 / 2.83 | | 72 / 2.83 | | 91 / 3.58 | | |
| Diameter (approx.) | D ₂ | mm / in | 98 / 3.86 | | 109 / 4.29 | | 133 / 5.24 | | 173 / 6.8 | | |
| Height (approx.) | н | mm / in | 320 / 12.6 | | 350 / 13.8 | | 350 / 13.8 | | 380 / 15 | | |
| Weight without DMA** (approx.) kg / lbs | | 15.5 / 34 | | 17.5 / 38.6 | | 20 / 44 | | 29 / 64 | | | |
| Idle speed | d rpm 5 | | 4 | | | 3 | | 2 | | | |
| | | | | | | | | | | | |

*) When loosening bolts, a higher torque (up to 20 %) may be necessary (release torque). We will be pleased to help you with your choice. **) Torque reaction arm



alkitronic" HSD. We will gladly provide you with detailed product information.